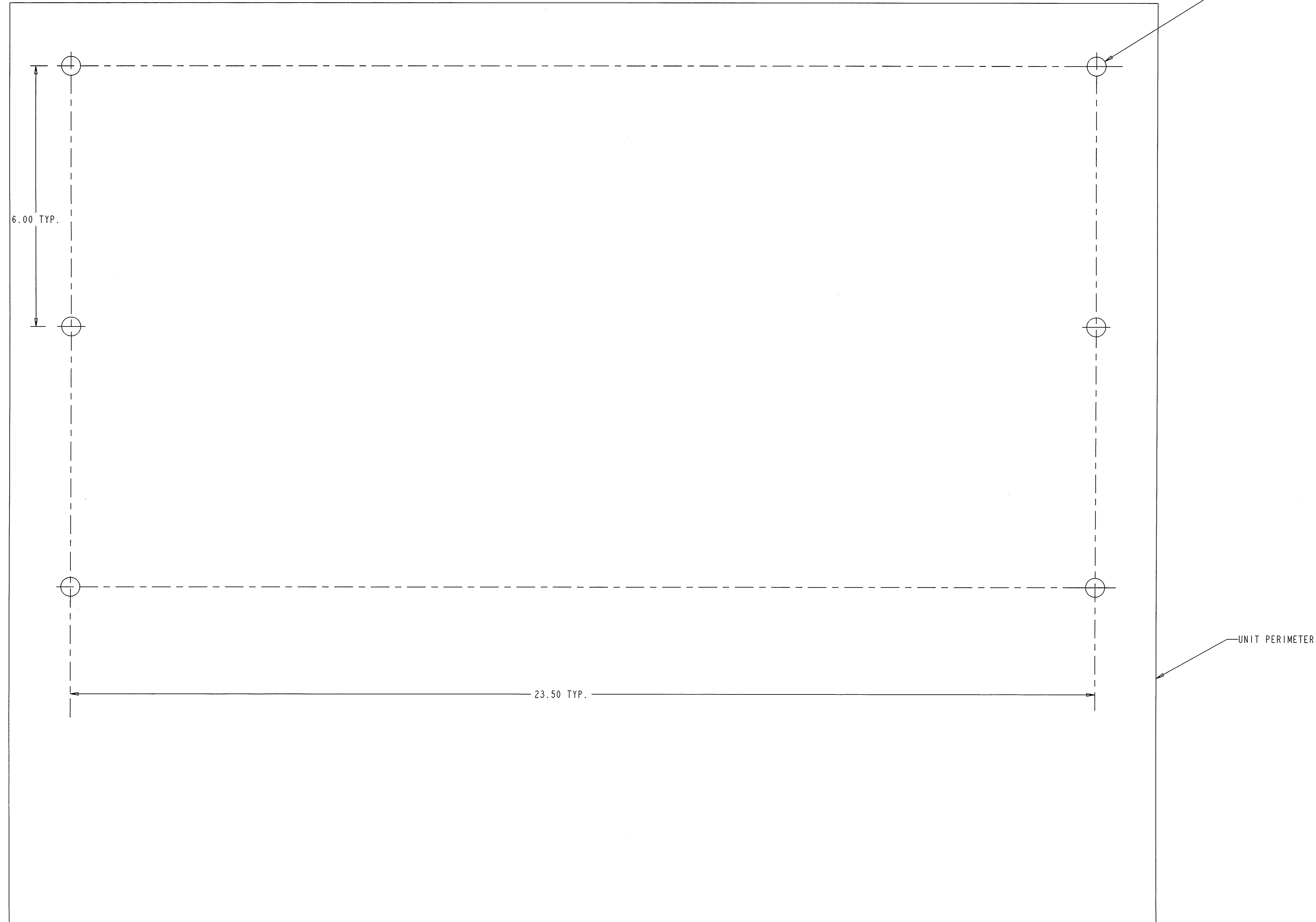


NOTE: 1" MINIMUM OFFSET FROM THIS LINE FOR PROPER AIR INLET

INLET SIDE OF UNIT

WIRE HARNESS
#10 FITTING
#6 FITTING
EXIT HERE

DRILL Ø.438
TYP. 6 PLCS.



OUTLET SIDE OF UNIT

R-9715
INSTALLATION INSTRUCTIONS

1) LOCATE A SUITABLE LOCATION FOR UNIT MOUNTING. USING THIS DIAGRAM AS A HOLE MOUNTING TEMPLATE, POSITION TEMPLATE AS DIRECTED ON THIS DRAWING.

NOTE: MAKE SURE THERE IS ADEQUATE CLEARANCE FOR: REFRIGERANT HOSES, WIRING, DRAIN TUBES AND AIR INLET.

2) USING TEMPLATE, DRILL THE (6) 7/16" MOUNTING HOLES.

3) USING HARDWARE PROVIDED, PLACE RUBBER WASHERS ON MOUNTING BOLT/WASHER ASSY.. APPLY SILICONE SEALER, THEN INSERT HARDWARE DOWN THROUGH CEILING.

4) TEMPORARILY REMOVE PLASTIC COVER FROM UNIT BY REMOVING (7) PARAMETER BOLTS AT BASE AND, (2) SCREWS ON CONTROL PANEL.

5) ASSEMBLE WASHERS AND NUTS ON THE (6) BOLTS, AND PLACE UNIT ONTO WASHERS USING THE KEYHOLE SLOTS. APPLY SILICONE SEALER TO FASTENERS AFTER TIGHTENING TO PREVENT LEAKING.

6) CONNECT WIRING: BLACK GROUND
RED POWER SUPPLY
WHITE COMPRESSOR CLUTCH

7) INSTALL PUMP KIT ACCORDING TO PUMP KIT INSTRUCTIONS.

8) VERIFY BLOWER OPERATION AT ALL SPEEDS, INSTALL COVER.

B. WHITMAN 05-21-96		D. ASHER 06-03-96		TOLERANCES EXCEPT AS NOTED: .015" ± .001" INCH .000" ± .001" INCH ANGLES ± .2 DEG		INSTALLATION INSTRUCTIONS R-9715	
CUSTOMER				RD-2-3020			